premier COATINGS LTD

PRODUCT DATA SHEET

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PREMBOND ST FILLER

DESCRIPTION AND USES

A solvent free, fast drying 2-pack epoxy coating designed for the filling of voids or badly pitted steel substrates. It is applied by trowel or spatula. Used in conjunction with Prembond ST Epoxy in the Prembond Metalcoat System 700.

TYPICAL PROPERTIES

PROPERTY	
Colour	Grey
Specific Gravity	1.7
% Solids by weight	99.7
PVC (%)	27
Touch Dry (20°C)	2 hours
Shore D hardness (20°C)	85
Pot life (20°C, 100g)	15 mins
Theoretical coverage	0.5kg/^{m2} at 300 microns
Theoretical Wet Film Thickness (Nominal)	300 micron

APPLICATION

Use as supplied in pre-weighed packs, Part A (Base component) and Part B (Hardener). Pour/decant all of Part B into Part A and mix thoroughly with a power whip for at least 2 minutes.

Mixing ratio (by wt) 100g Part A : 11g Part B

STORAGE & PACKING

Store the containers in a dry, well ventilated area. The containers should be kept tightly sealed. Shelf Life: 12 months.

Pack: 1Kg kit

HEALTH & SAFETY

Brush or trowel apply in well ventilated conditions. Wear suitable protective clothing and glasses. See material safety data sheet.

Note - the Typical Data shown in this leaflet is intended as a general guide and is based on tests carried out under controlled conditions. For further information on Product Specification consult Premier Coatings Ltd.